

**BME15BBT-V3** 

List of Design Data				
Description of Parameter		Vessel	Jacket	
Working Pressure	bar	1	1	
Design Pressure	bar	2	4	
Working temperature		-5 to +40 ℃		
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Medium		Beer		
Medium density		1,040kg/m³		
Main compressive component		304		
Gross Volume		2,121 L		
Net Volume		1,761 L		
Safetly Valve ACT Pressure		1 bar		
Cooling exchanging area	m²	3.848		
Insulation Material		PU		
Level Testing Pressure	bar	2.0	4	
1. The inner wall shall be flat. The welding seam on inner surface shall				

- be Grinded. Concave-cover arris and scratch mark are not allowed. 2. Inner surface
- §.The dish head&welding seam should be polished to  $\leq 0.1 \mu$  m;
- §.Inner surface of the cylinder: 2B
- §. The inner surface of stainless steel should be pickled and passivated 3. The outer surface of the cylinder, top and bottom dish head shall be polished to ≤0.6 ¼m;
- 4. After finishing tank construction , do 3.0 bar (meter pressure) water pressure test for tank, do 6.0 bar(meter indicated) for jacket during 30 minutes. It is not allowed do water test with horizontal condition.

## CONNECTIONS Spec. Mark Name Connection Tri-clamp 2" Outlet α Ь Carbon Stone 1.5" Tri-clamp 1.5" Tri-clamp CIP inlet d Pressure gauge 1.5" Tri-clamp Thermowell port Tri-clamp 1.5" f 1.5" Tri-clamp Thermometer Sample Valve 1.5" Tri-clamp g PVRV 2" Tri-clamp h i Manway 530x430 1.5" Tri-clamp Glass Level k CIP port 4" Tri-clamp 3/4" Glycol port NPT m1-4

m1 m2 (m4) 500 500 f
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MOREFLAVOR INC.			
Design: Wan Fa	15 BBL Bright Beer Tank		
DWG no.: BME15BBT			
Version: 3	Date: 2019-7-29		